

# **POSITIONING STRUCTURE FOR AIR FAN INDUCTION ELEMENT AND STATOR**

## **BACKGROUN OF THE INVENTION**

5 This invention relates to a positioning structure for an air fan  
induction element and stator, and particularly a positioning  
structure that is capable of precisely positioning an air fan induction  
element and a stator (either a quadruple-pole stator or an octonary-  
pole stator) for improving electric current, air pressure and air flow  
rate and rotation speed of the air fan and increasing air fan  
10 durability.

Air fans are being widely used in modern electronic products.  
The main reason is that integration of electronic products has been  
enhanced to a very high degree, and a great number of electronic  
components may be clustered on a very small circuit board.

15 Air fans generally have a simple structure and a compact size,  
and can be produced in large quantity at a great efficiency. Hence  
they have high demands in the electronic industry. Eventually, air  
fan has become an indispensable element in many electronic  
products.

20 Although the electronic elements are small size and consume a  
little energy, when using for a long period of time the generated  
heat will accumulate and is difficult to disperse. As a result, the  
function and performance of the electronic elements will be  
downgraded, and their durability will also suffer.

25 The presently positioning of electronic elements and stator in the

air fans is not very precise, such as a prior art. It has an excess deviation angle. When the positioning of the electronic elements and stator is not precise, it could cause excess fluctuation in electric current, air pressure, air flow rate and air fan rotation speed, and  
5 could result in not stable performance of the air fans and decrease the air fans durability.

### **SUMMARY OF THE INVENTION**

The primary object of this invention is to resolve the foregoing disadvantages. This invention aims at providing a structure for  
10 precisely positioning the induction element, for quadruple-pole stators or octonary-pole stators, thereby to improve electric current, air pressure and air flow rate and rotation speed of the air fan and to increase air fans durability.

Another object of this invention is to provide vertical or  
15 horizontal mounting induction elements to accommodate the air fans of different specifications.

The foregoing, as well as additional objects, features and advantages of this invention will be more readily apparent from the following detailed description, which proceeds with reference to the  
20 accompanying drawings.

### **BRIEF DESCRIPTION OF THE DRAWINGS**

FIG. 1 is a schematic view of a vertical mounting structure of this invention.

FIG. 2 is a schematic view of a horizontal mounting structure of  
25 this invention.

FIG. 3 is a schematic view of another vertical mounting structure of this invention.

FIG. 4 is a schematic view of another horizontal mounting structure of this invention.

5    **DESCRIPTION OF THE PREFERRED EMBODIMENTS**

Referring to FIGS. 1 and 2, the structure according to this invention consists mainly a stator 1, a circuit board 2 and an induction element 3. The induction element 3 is located at a desired position on the circuit board 2. The position is in a zone defined by  
10   a circle center coincided with the center of a second shaft opening 21 of the circuit board 2 and a base line  $\pm 10$  degrees (i.e. fanning forwards and rearwards from the base line for 10 degrees, for quadruple-pole stators), with the base line formed by the intersection of the circuit board 2 and an equipartition plane of a  
15   front end 111 and a rear end 112 of two neighboring and opposing pole struts 11. A position mark is set on the circuit board 2 for mounting the induction element 3. The position mark may be a point mark or a line mark. The stator 1 has a plurality of equally spaced pole struts 11 located along the perimeter direction, and also  
20   has a first shaft opening 12 which has equal diameter as the second shaft opening 21 of the circuit board 2. The stator 1 and circuit board 2 are engaged through a shaft. The induction element 3 may be vertically mounted or horizontally mounted.

When this invention is in use, use the center of the second shaft  
25   opening 21 of the circuit board 2 as the circle center, use the

equipartition plane of the opposing front end 111 and rear end 112 of two neighboring pole struts 11 to intersect with the circuit board 2 for forming a straight line as the base line, and with the positioning zone defined by the base line  $\pm 10$  degrees, then make a point mark or a line mark at a position desired for mounting the induction element 3. The mark position can be made precisely, hence the induction element 3 can also be positioned precisely. As the mounting position of the induction element 3 may be adjusted within the zone defined by the circle center coincided with the center of the second shaft opening 21 of the circuit board 2, and the base line  $\pm 10$  degrees (for quadruple-pole stators), with the base line defined by the equipartition plane of the front end 111 and rear end 112 of two neighboring and opposing pole struts 11 intersecting with the circuit board 2, this invention may be adapted for use in a wide range of applications.

Furthermore, the induction element 3 may be vertically mounted or horizontally mounted. The stator 1 has the first shaft opening 12 formed therein to engage with circuit board through a shaft. Hence, after the pole struts 11 of the stator are wound with coils 4, and the coils 4 are energized with electric current, the induction element 3 will be induced and activates the rotor of the air fan to rotate (not shown in the drawings).

Referring to FIGS. 3 and 4 for another embodiment of this invention, the structure consists mainly a stator 5, a circuit board 2 and an induction element 3. The induction element 3 is located at a

desired position on the circuit board 2. The position is in a zone defined by a circle center coincided with the center of a shaft opening 21 of the circuit board 2 and a base line  $\pm 5$  degrees (i.e. fanning forwards and rearwards from the base line for 5 degrees, for octadpole stators), with the base line formed by intersecting the  
5 circuit board 2 with the equipartition plane of a front pole end 511 of an upper pole sheet 51 and a rear pole end 521 of a lower pole sheet 52. A position mark is set on the circuit board 2 for mounting the induction element 3. The position mark may be a point mark or  
10 a line mark. The stator 5 has equally spaced upper pole sheets 51 and lower pole sheets 52 located along the perimeter direction, and also has a shaft sleeve 54 which has equal diameter as the shaft opening 21 of the circuit board 2. The stator 5 and circuit board 2 are engaged through a shaft. The induction element 3 may be  
15 vertically mounted or horizontally mounted.

When this invention is in use, use the center of the shaft opening 21 of the circuit board 2 as the circle center, use the equipartition plane of the front pole end 511 of the upper pole sheet 51 and the rear pole end 521 of the lower pole sheet 52 to intersect with the  
20 circuit board 2 for forming a straight line as the base line. In the zone defined the base line  $\pm 5$  degrees (for octonary-pole stators), make a point mark or a line mark at a position desired for mounting the induction element 3. The mark position can be made precisely, hence the induction element 3 can also be positioned precisely. As  
25 the mounting position of the induction element 3 may be adjusted

within the zone defined by the circle center coincided with the center of the shaft opening 21 of the circuit board 2, and the base line  $\pm 5$  degrees (for octonary-pole stators), with the base line defined by the equipartition plane of the front pole end 511 of the upper pole sheet 51 and the rear pole end 521 of the lower pole sheet 52 intersecting with the circuit board 2, this invention may be adapted for use in a wide range of applications.

Furthermore, the induction element 3 may be vertically mounted or horizontally mounted. The stator 5 has a shaft sleeve 54 formed therein to engage with circuit board 2 through a shaft. Hence, after the wiring frame 53 of the stator 5 is wound with a coil 4, and the coil 4 is energized with electric current, the induction element 3 will be induced and activates the rotor of the air fan to rotate (not shown in the drawings).

The construction set forth above may be adapted for quadruple-pole stators or octonary-pole stators. Through the precise positioning of the inductive element, electric current, air pressure and air flow rate and rotation speed of the air fan will be improved and air fan durability will also be enhanced.